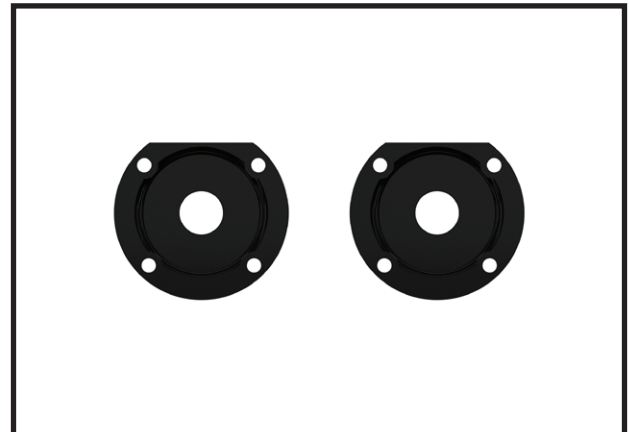


7929 Lincoln Ave. Riverside, CA 92504
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PART #	DESCRIPTION
51020	TACOMA TOP PLATE REINFORCEMENT KIT

COMPONENTS INCLUDED	
(2) 157033 24-UP TACOMA TOP PLATE REINFORCEMENT PLATES	
HARDWARE INCLUDED	
N/A	
TOOLS REQUIRED	
14MM COMBINATION WRENCH	14MM SOCKET / WRENCH
TECH NOTES	
VEHICLE MODELS/TRIMS: TRD SPORT, TRD OFF ROAD, SR5, LIMITED. DOES NOT FIT: TRAILHUNTER, TRD PRO.	
CONFLICTING PARTS	
AFTERMARKET SHOCKS, TOP LOAD SPACERS.	



WARNING!
** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE! ** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS. ** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.

INSTALLATION

1. This installation can be done with the vehicle on the ground. Jacking up the vehicle is not necessary.
2. Place the truck on a flat surface with the parking brake engaged.
3. Remove the 4 nuts on top of the coil bucket that retain the OE front shock assembly. [FIGURE 1]



FIG.1

4. Place the reinforcement plate over the studs on the top of the coil bucket with the flat side in the back towards the engine.
5. Replace the 4 nuts on the upper mount. Tighten the nuts down in a circular pattern to compress the reinforcement plate down onto the factory shock mount. [Torque to factory spec] [FIGURE 2]



FIG.2

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

ICON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at ICON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.



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